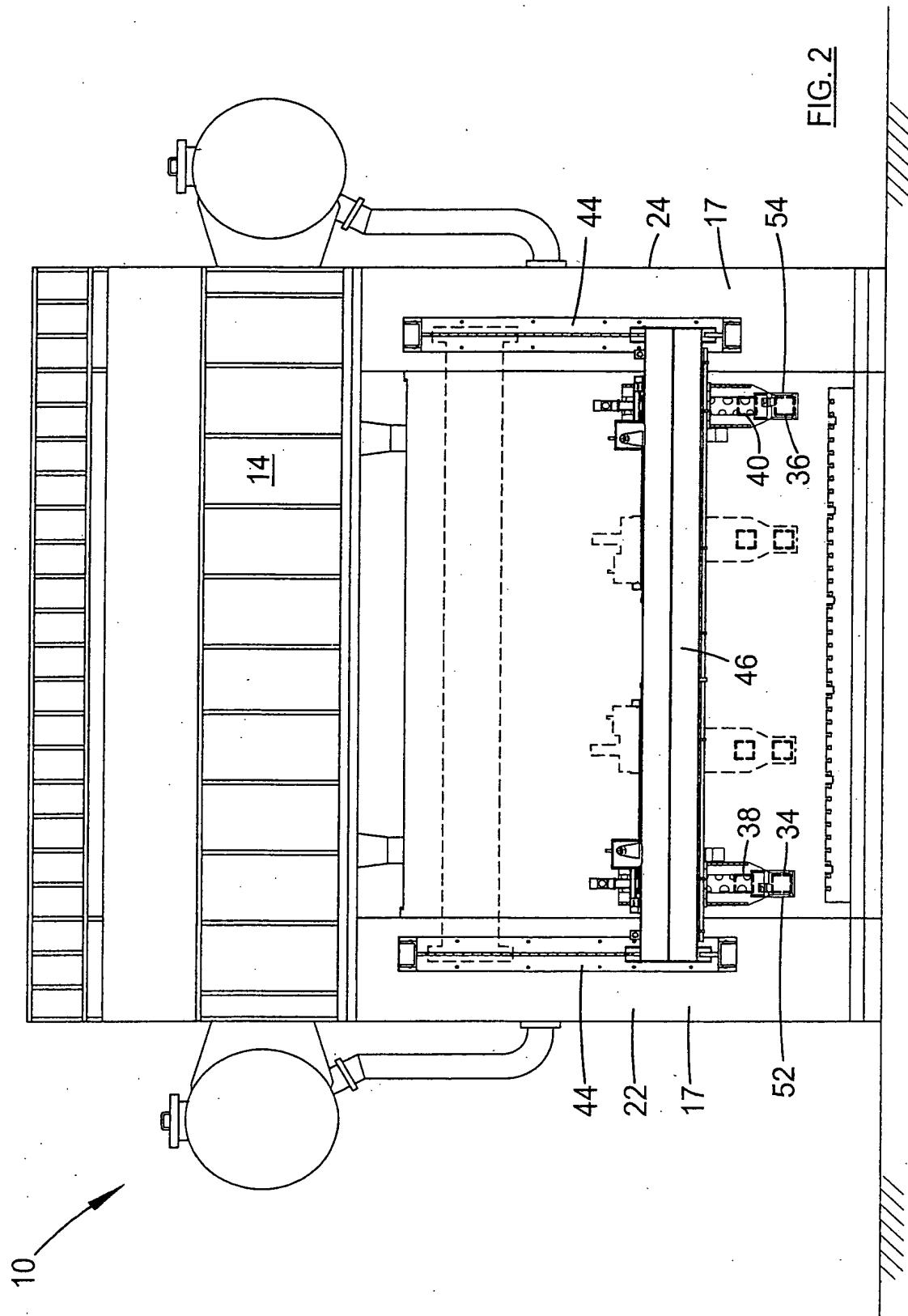


FIG. 1



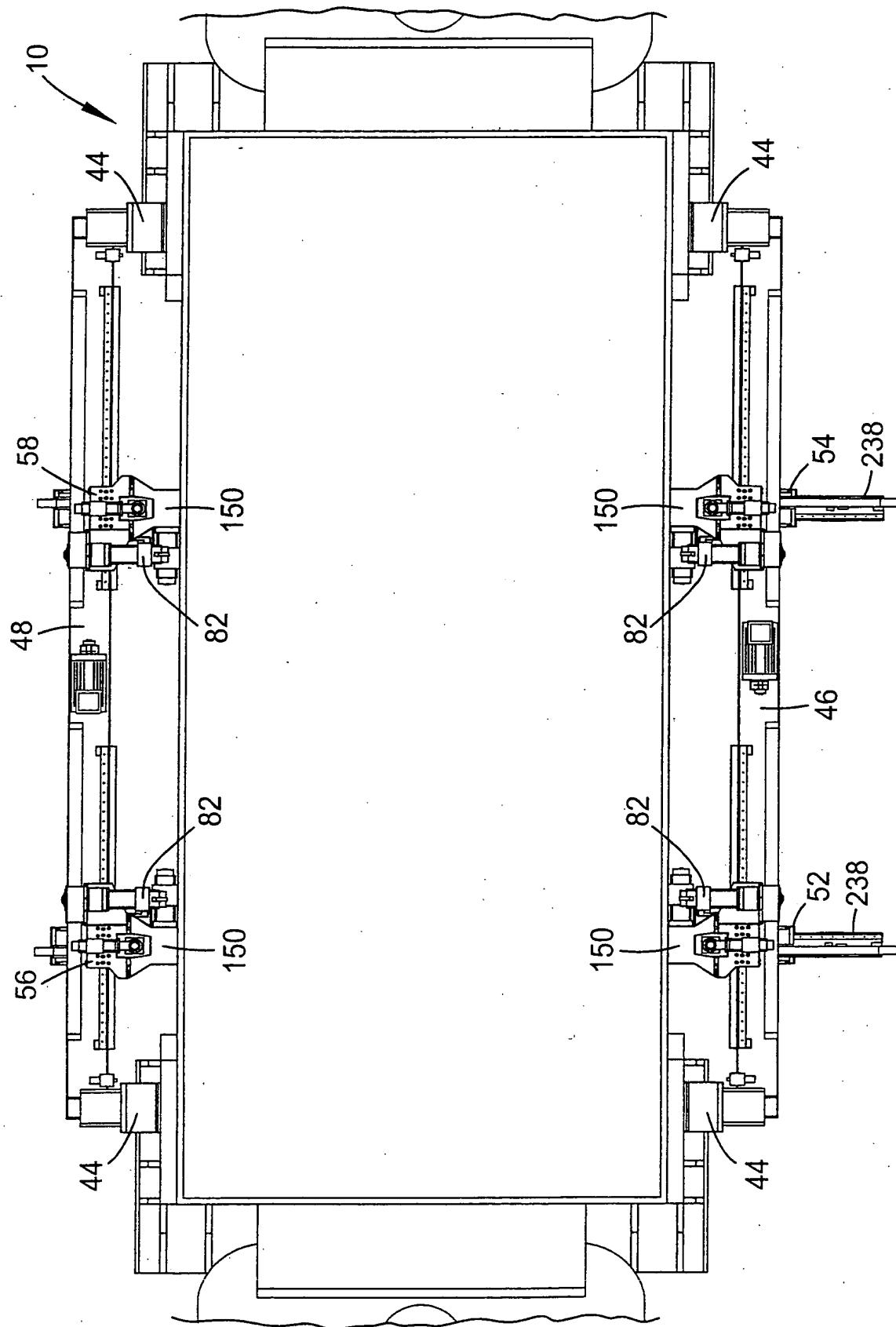
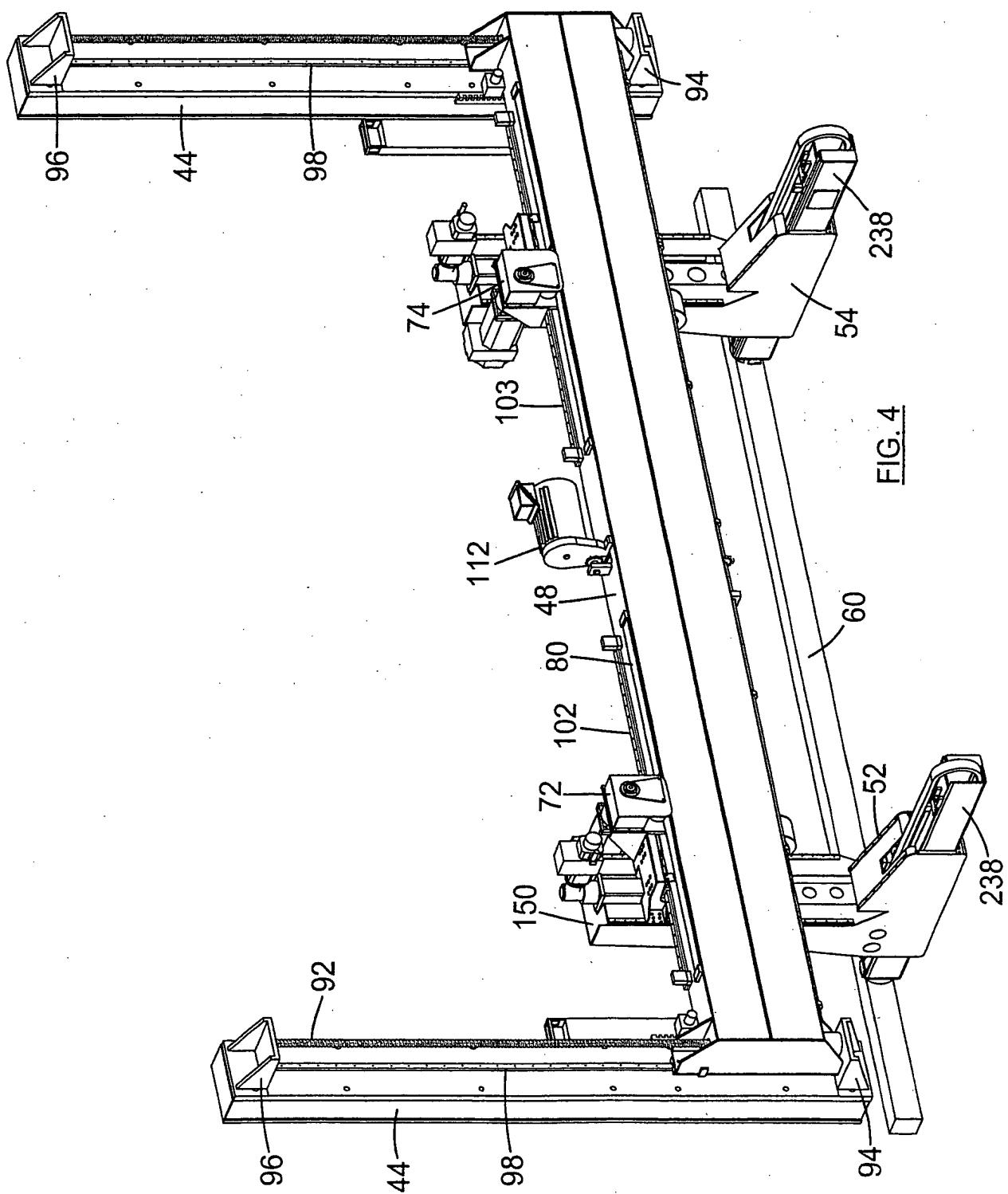
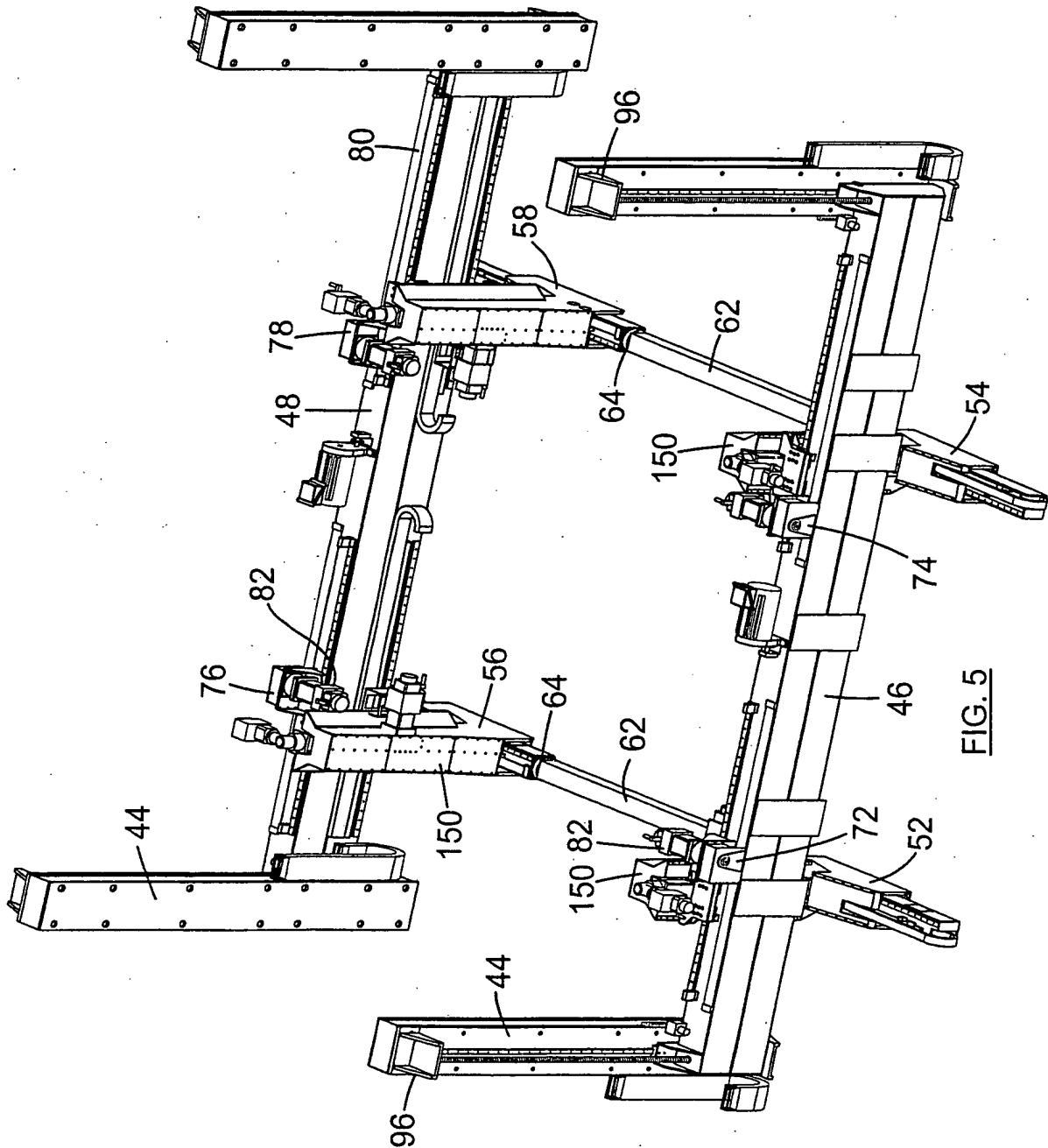


FIG. 3

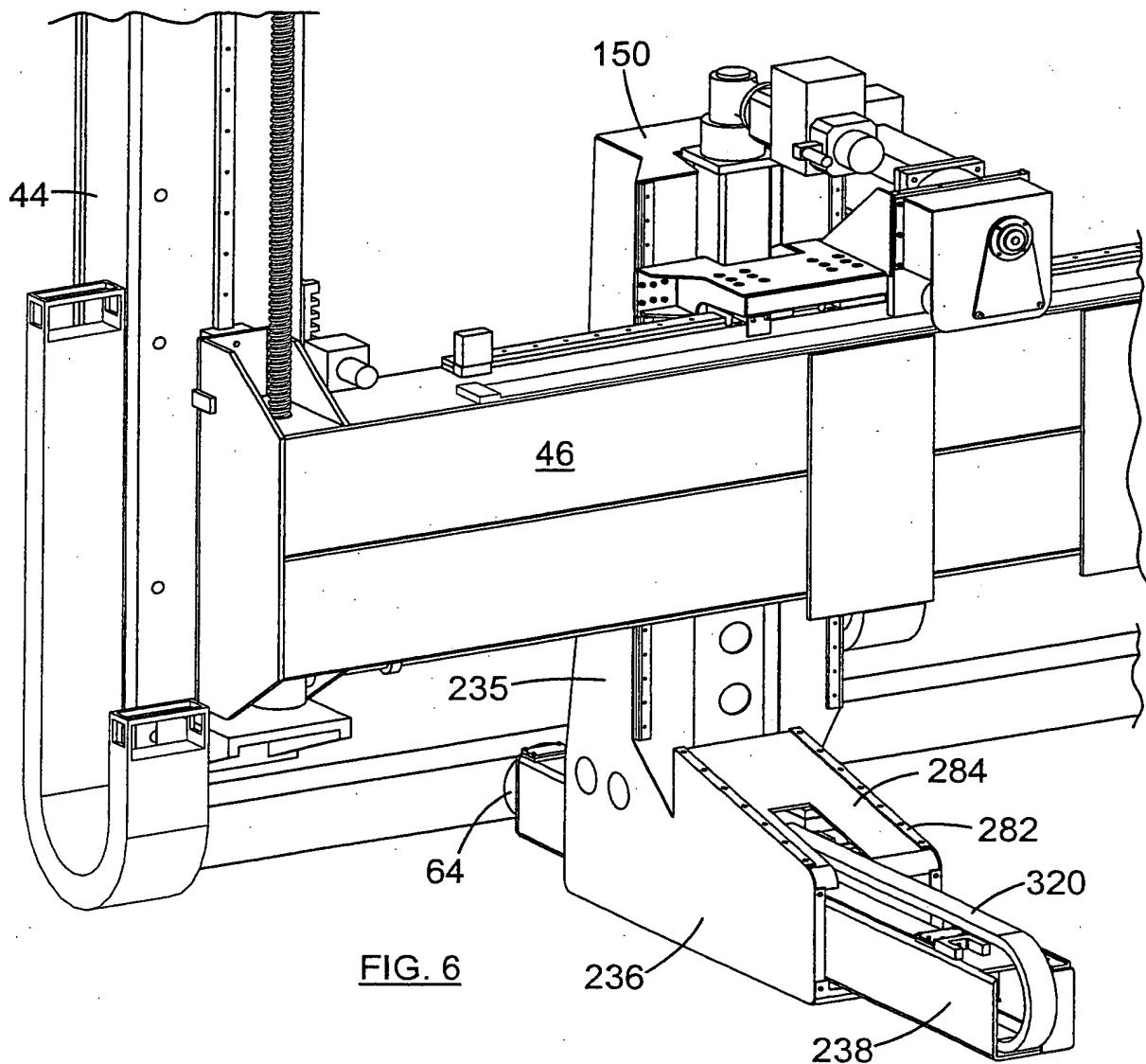
Inventor: Montgomery W. Childs
Filed: March 22, 2004
Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS



Inventor: Montgomery W. Childs
Filed: March 22, 2004
Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS



Inventor: Montgomery W. Childs
Filed: March 22, 2004
Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS



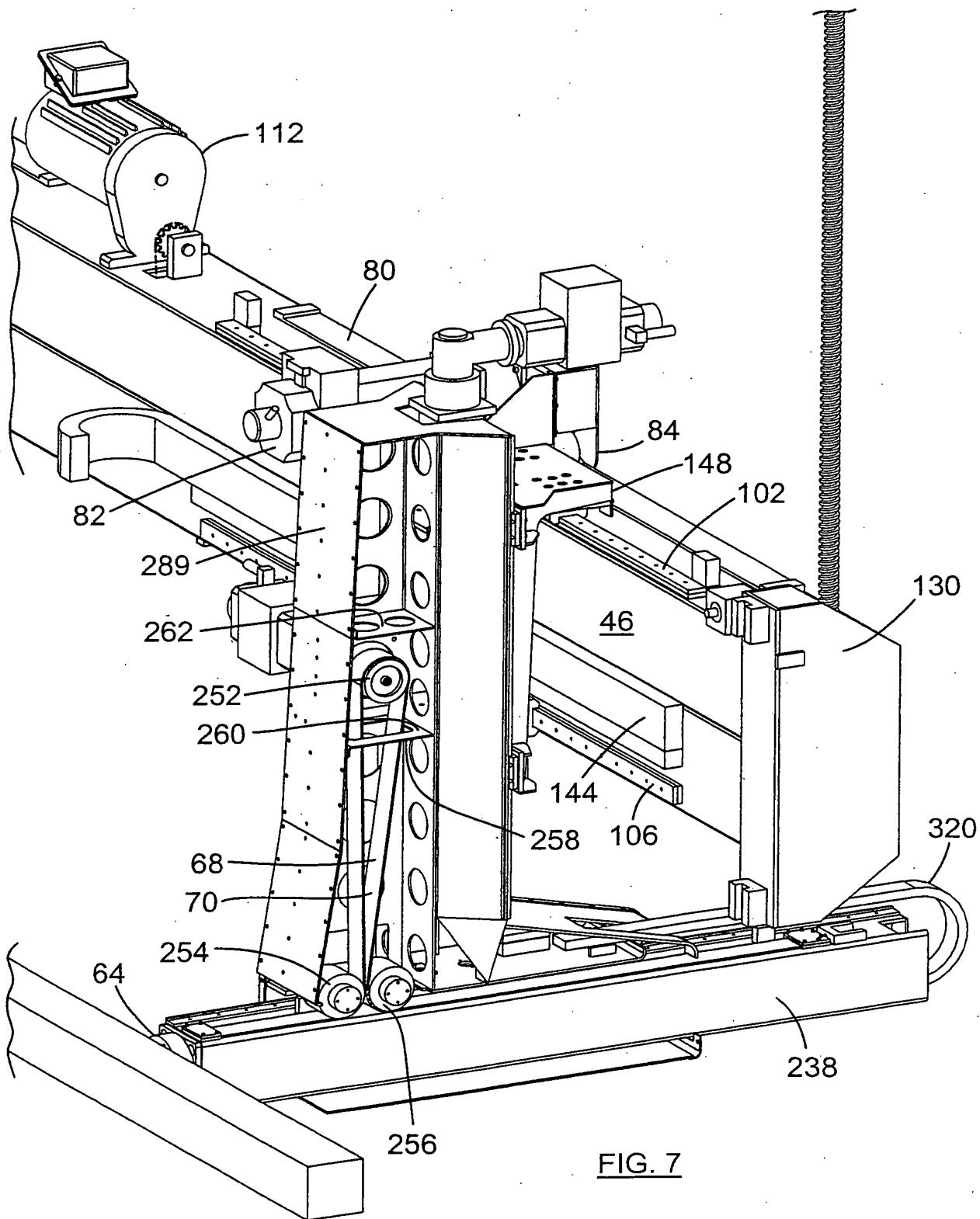
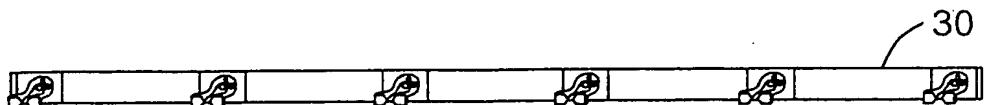
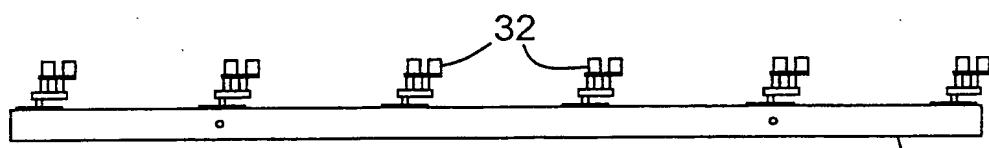
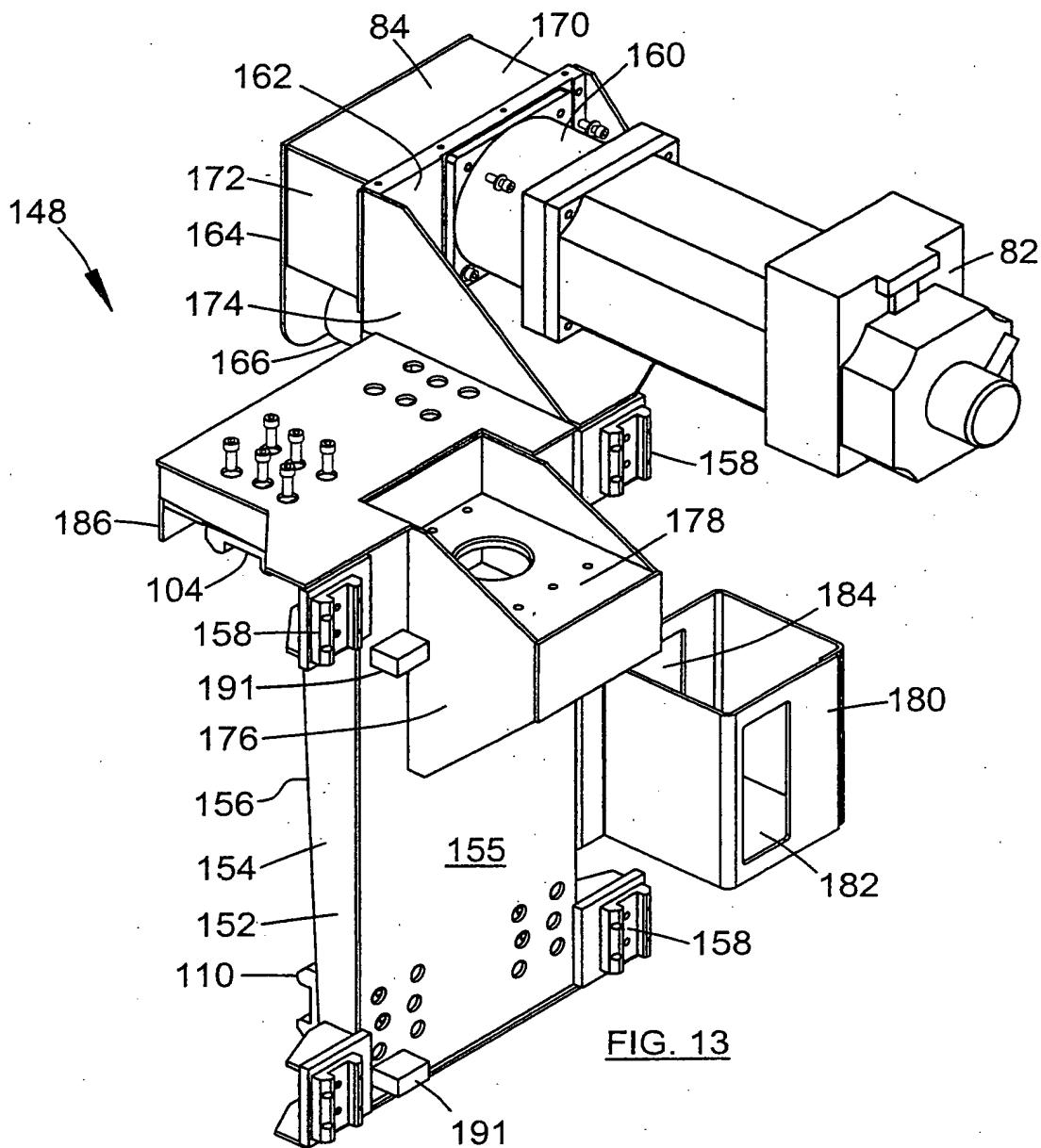
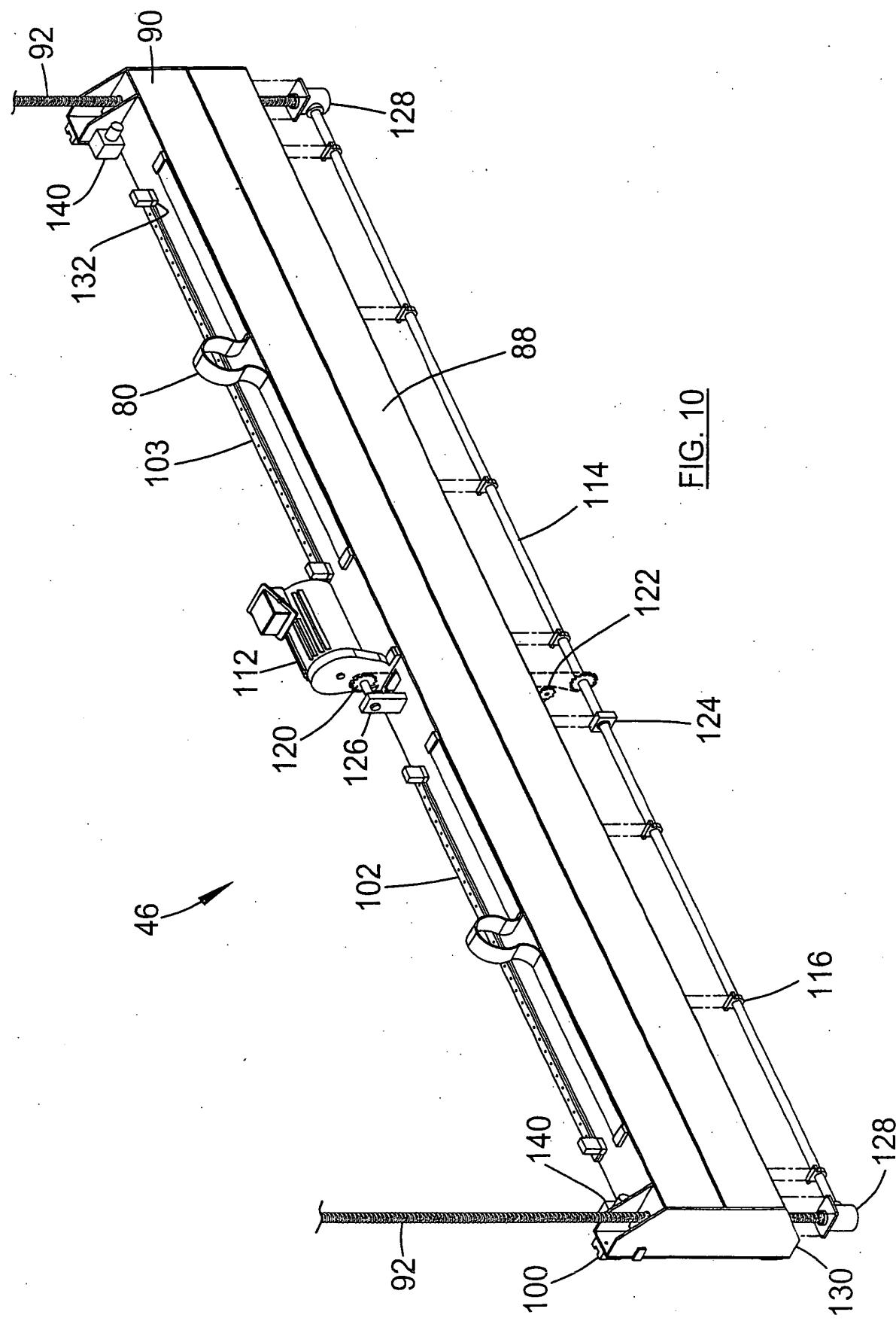
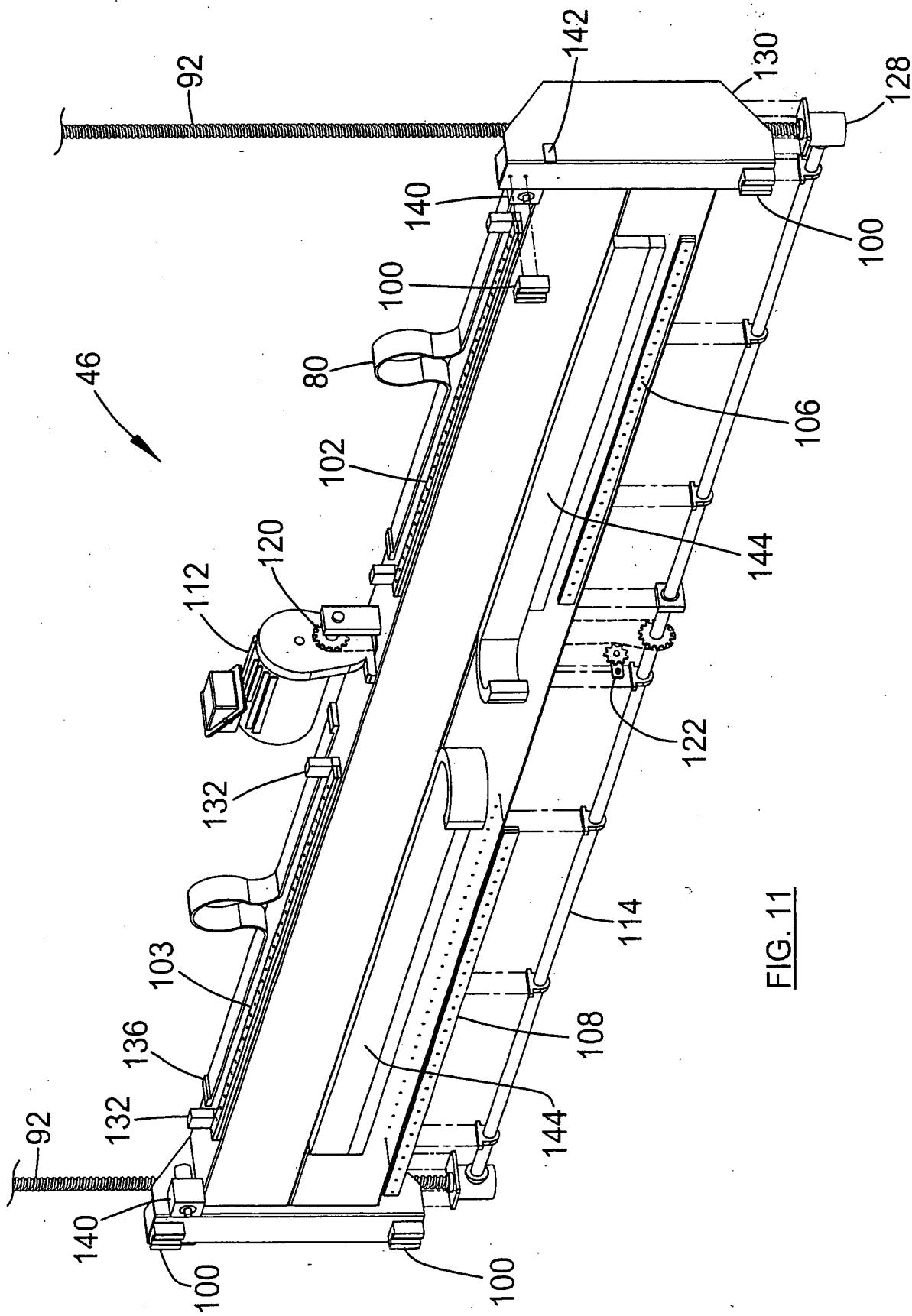
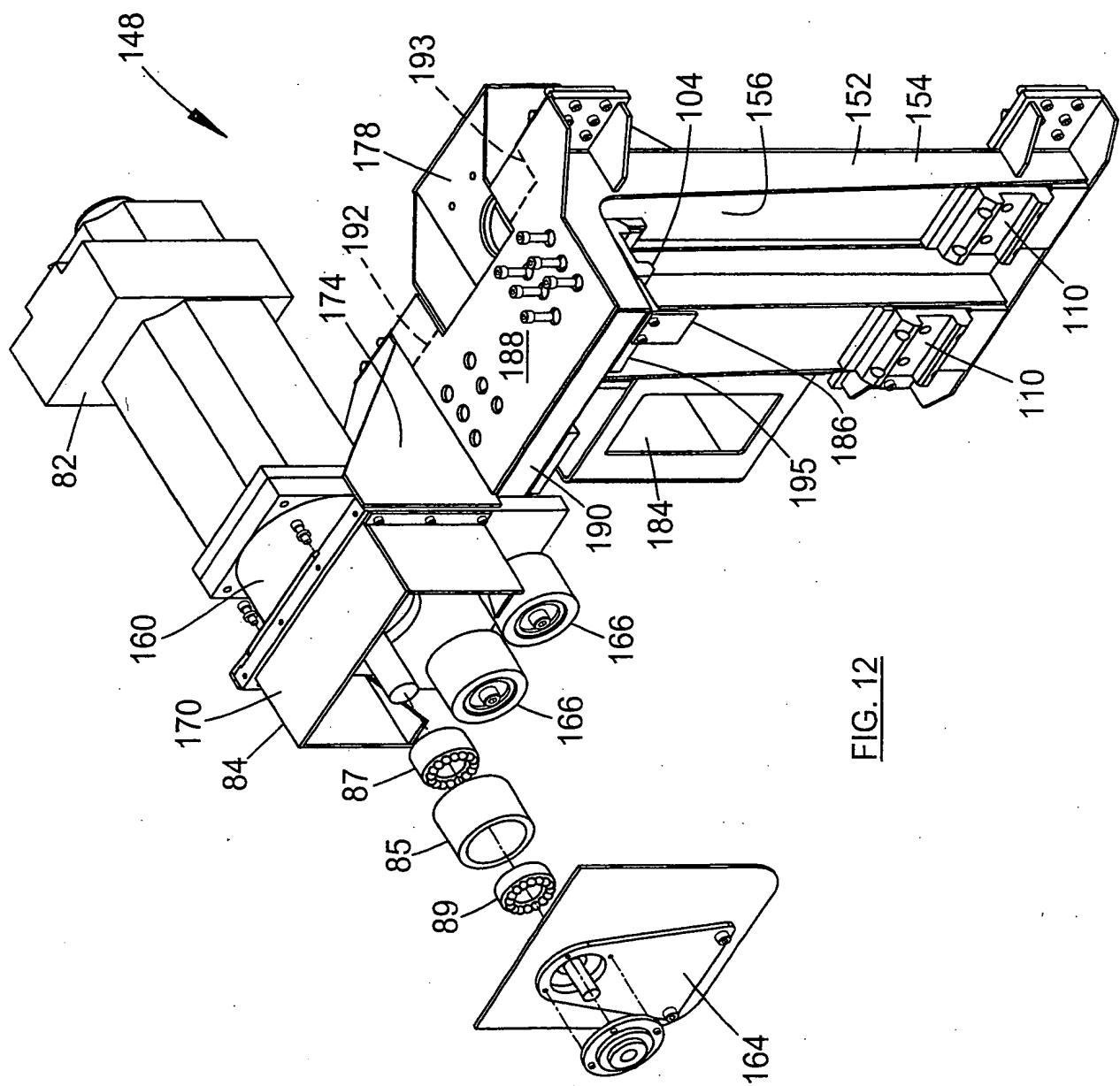


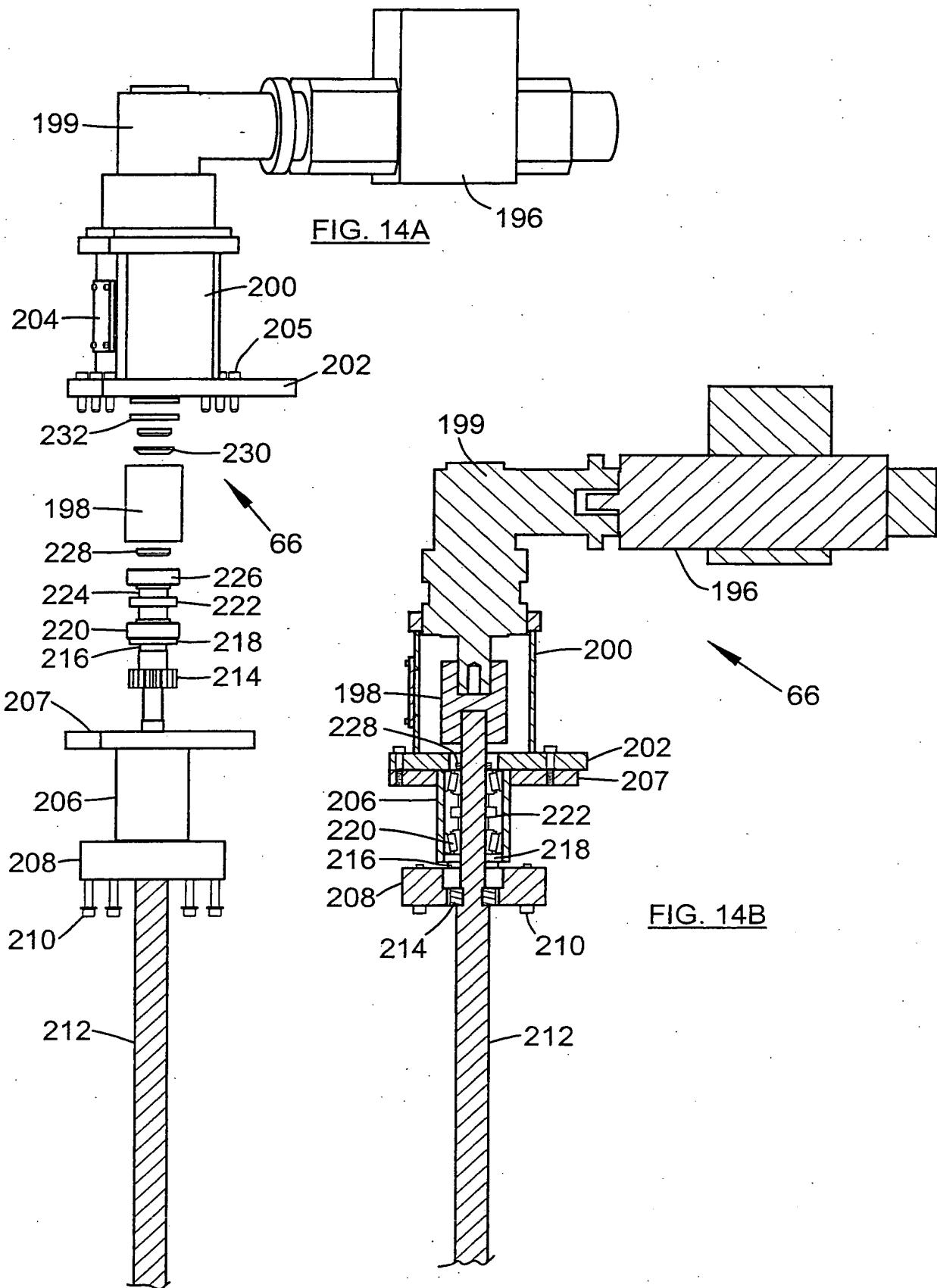
FIG. 7











Inventor: Montgomery W. Childs
Filed: March 22, 2004
Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS

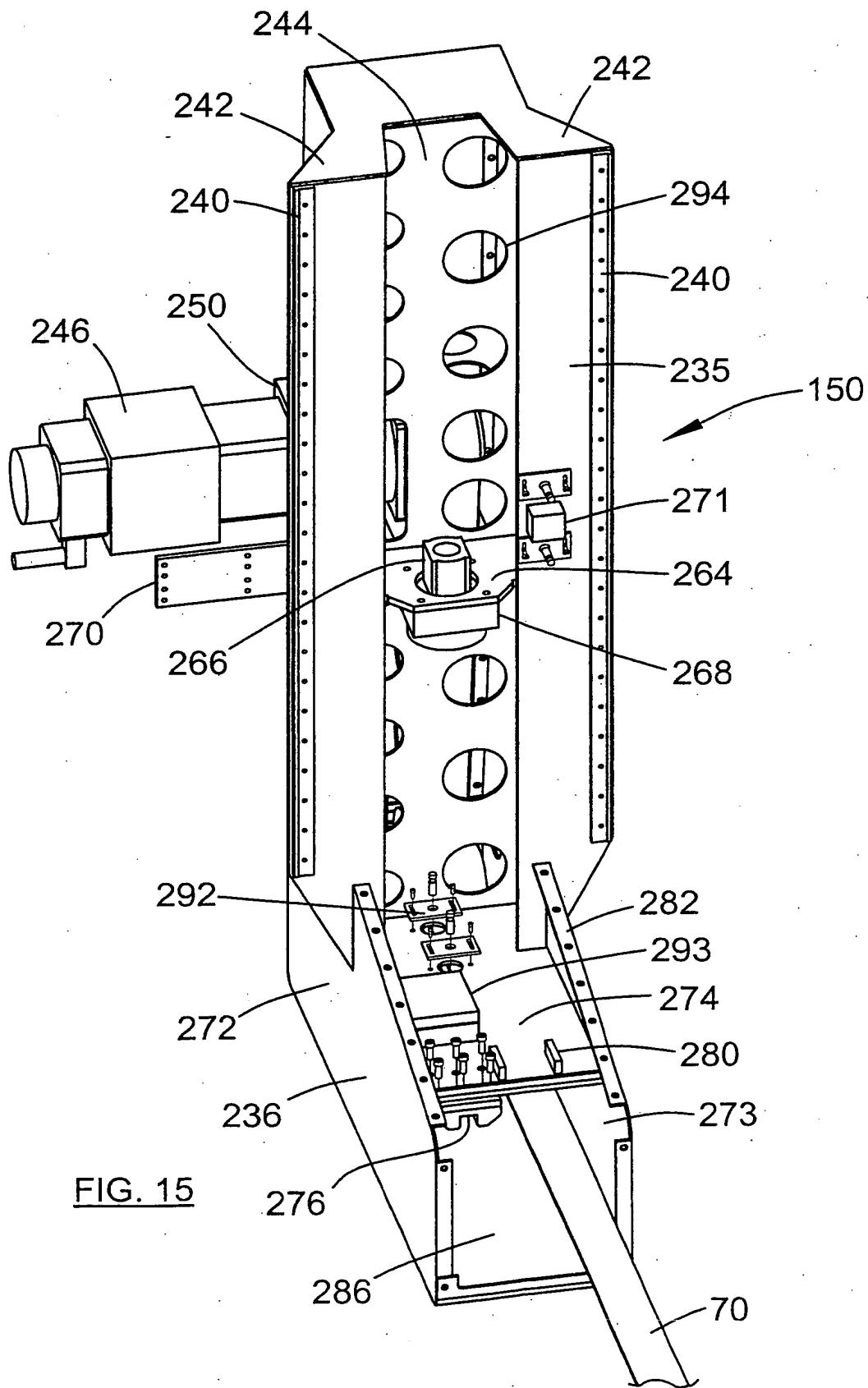


FIG. 15

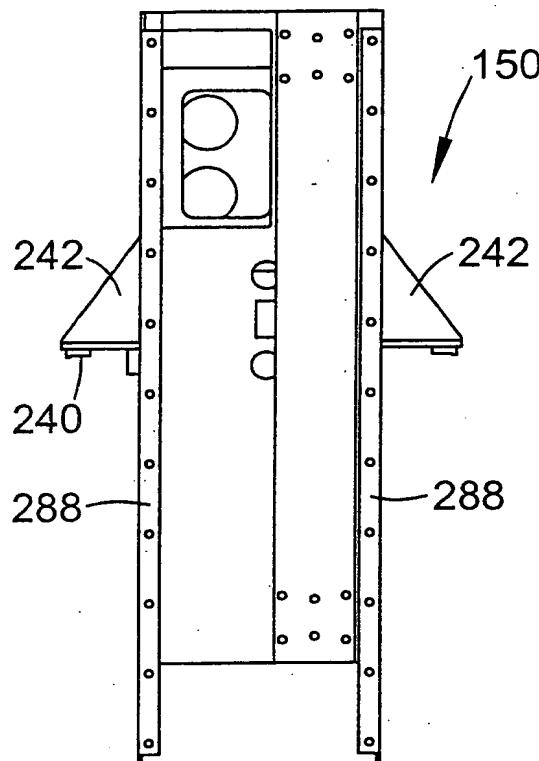


FIG. 16

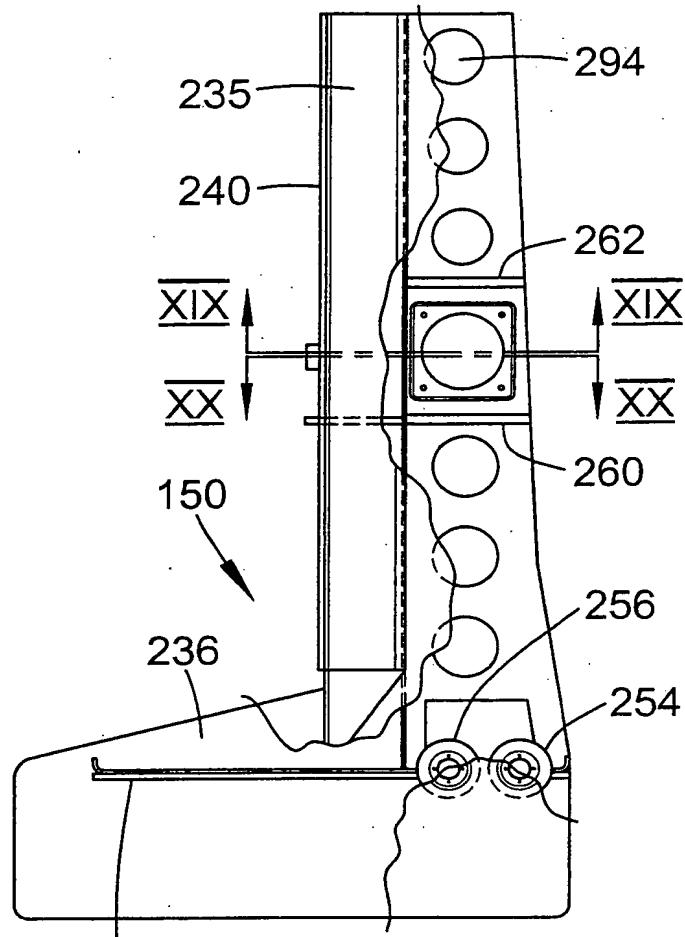


FIG. 17

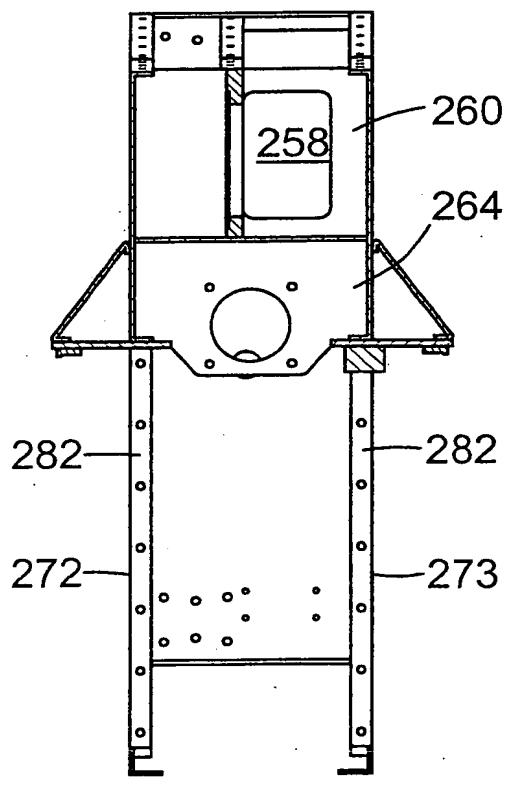


FIG. 20

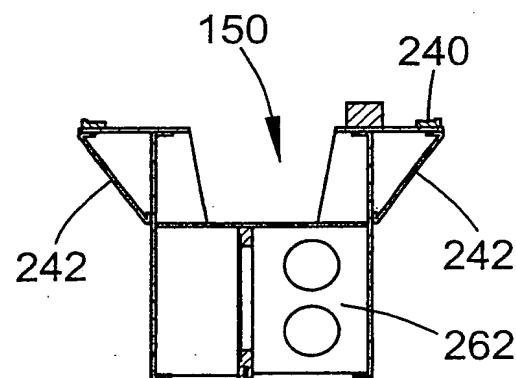


FIG. 19

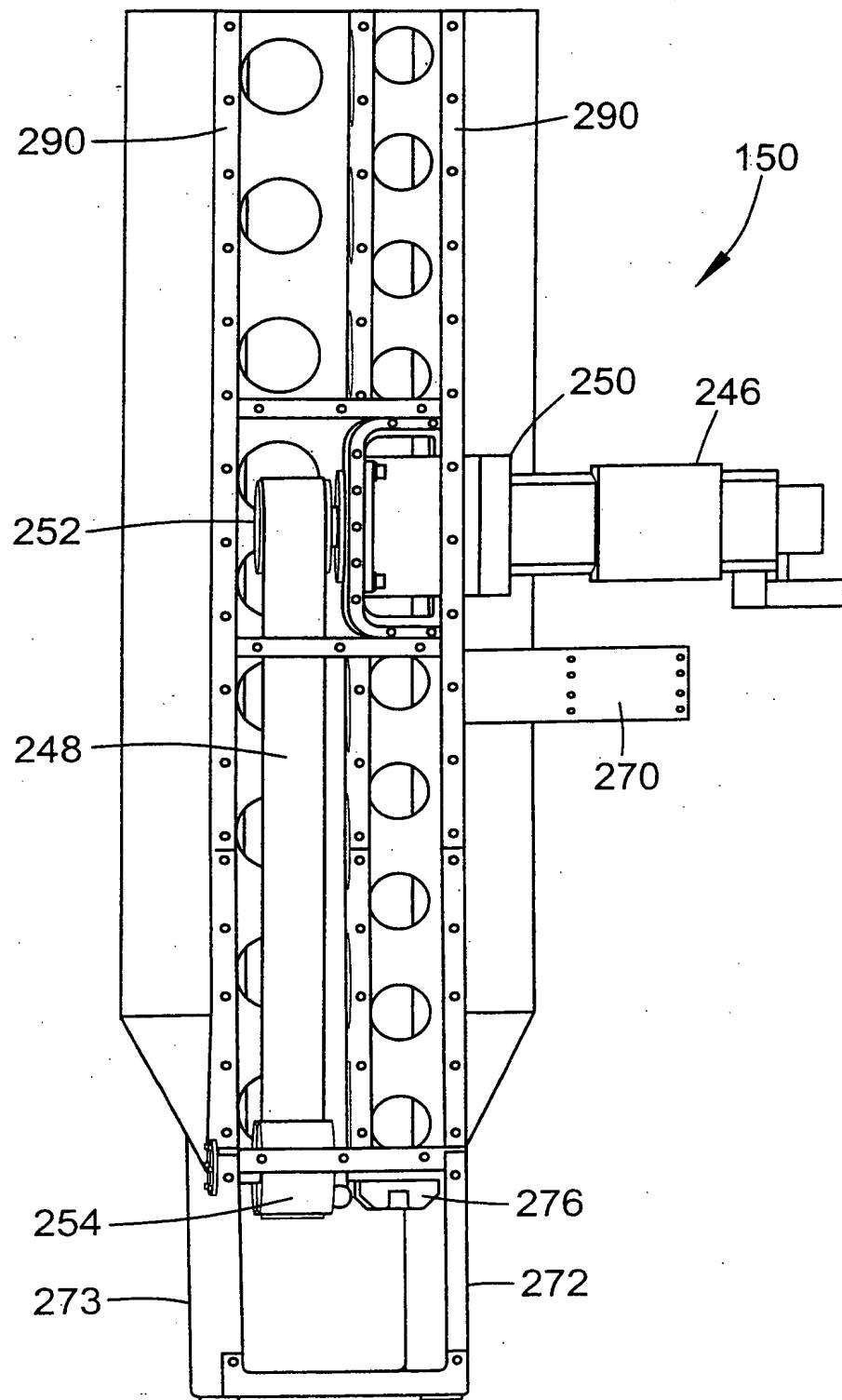


FIG. 18

Inventor: Montgomery W. Childs

Filed: March 22, 2004

Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS

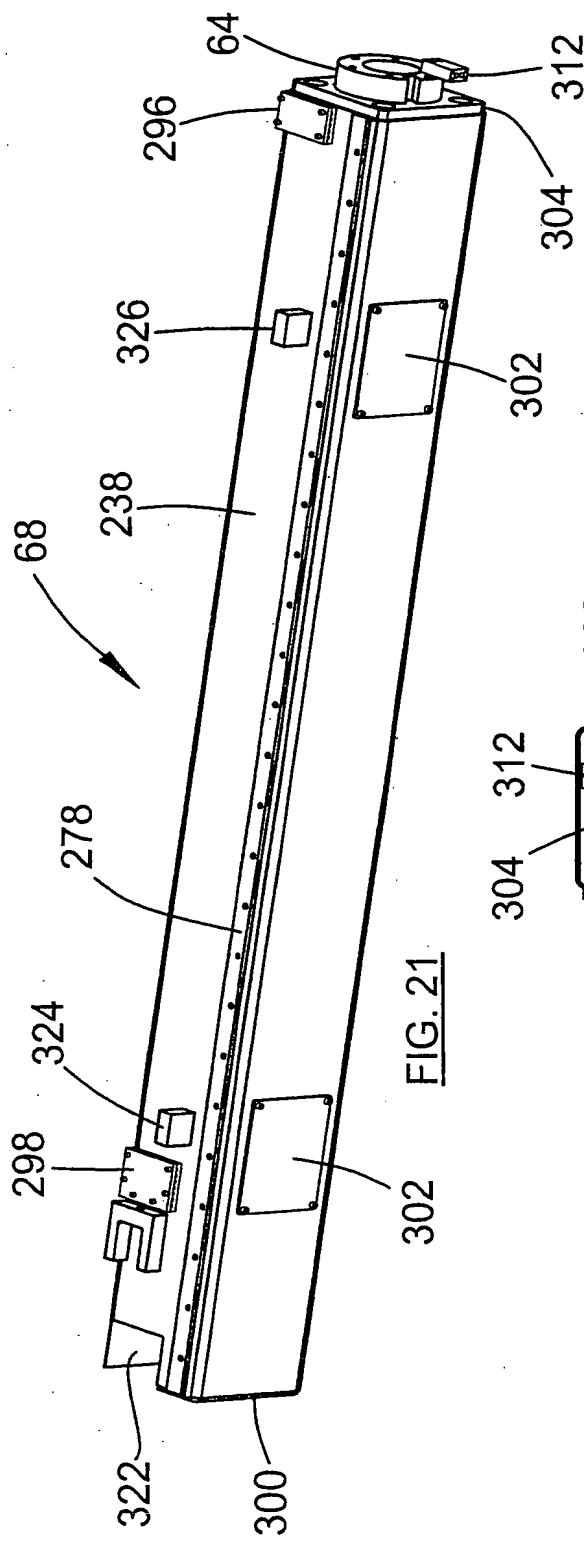


FIG. 21

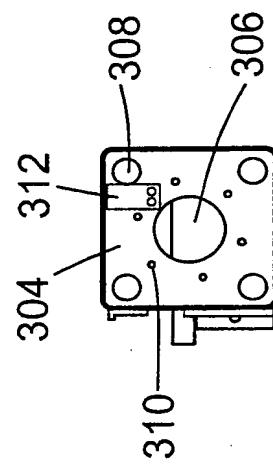


FIG. 23

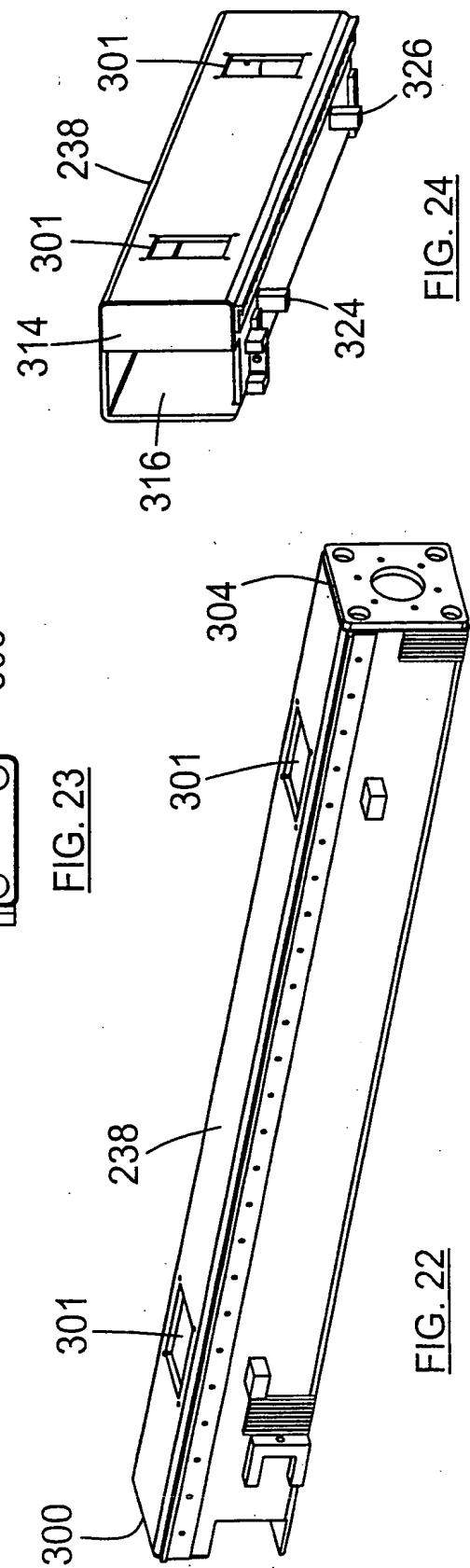


FIG. 22

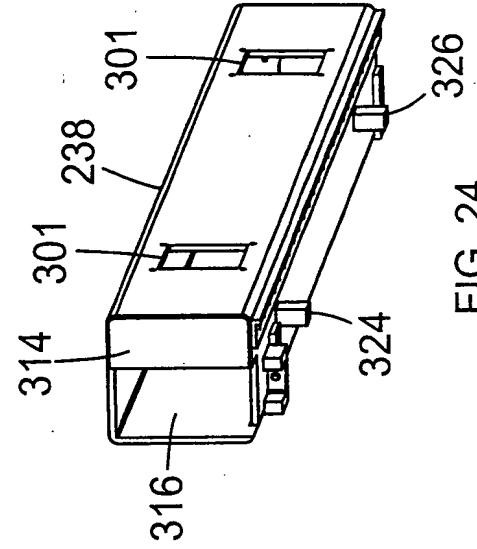


FIG. 24